

Hambleside Danelaw Ltd

Long March
Daventry
Northamptonshire NN11 4NR

Tel: 01327 701900

e-mail: sales@hambleside-danelaw.co.uk

website: www.hambleside-danelaw.co.uk



Agrément Certificate

87/1915

Product Sheet 2 Issue 4

HAMBLESIDE DANELAW FLASHINGS

HAMBLESIDE DANELAW GRP VALLEY TROUGHS FOR SLATED ROOFS

This Agrément Certificate Product Sheet⁽¹⁾ relates to Hambleside Danelaw GRP Valley Troughs for Slated Roofs, for use in slated pitched roofs constructed in accordance with the relevant requirements of BS 5534 : 2014. The products provide a weatherproof junction where there are changes in direction or material in a slated roof structure.

(1) Hereinafter referred to as 'Certificate'.

The assessment includes

Product factors:

- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

Ongoing contractual Scheme elements†:

- regular assessment of production
- formal 3-yearly review



KEY FACTORS ASSESSED

- Section 1. Mechanical resistance and stability
- Section 2. Safety in case of fire
- Section 3. Hygiene, health and the environment
- Section 4. Safety and accessibility in use
- Section 5. Protection against noise
- Section 6. Energy economy and heat retention
- Section 7. Sustainable use of natural resources
- Section 8. Durability

The BBA has awarded this Certificate to the company named above for the products described herein. These products have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Fourth issue: 25 April 2024

Originally certified on 20 September 1987

Certificate amended on 23 January 2025 to revise section 2 and associated Building Regulations.

This BBA Agrément Certificate is issued under the BBA's Inspection Body accreditation to ISO/IEC 17020. Sections marked with † are not issued under accreditation.

The BBA is a UKAS accredited Inspection Body (No. 4345), Certification Body (No. 0113) and Testing Laboratory (No. 0357).

Readers MUST check that this is the latest issue of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.

The Certificate should be read in full as it may be misleading to read clauses in isolation.

Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

Hardy Giesler
Chief Executive Officer

British Board of Agrément

1st Floor, Building 3, Hatters Lane
Croxley Park, Watford
Herts WD18 8YG

tel: 01923 665300
clientservices@bbacerts.co.uk
www.bbacerts.co.uk

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SUMMARY OF ASSESSMENT AND COMPLIANCE

This section provides a summary of the assessment conclusions; readers should refer to the later sections of this Certificate for information about the assessments carried out.

Compliance with Regulations

Having assessed the key factors, the opinion of the BBA is that Hambleside Danelaw GRP Valley Troughs for Slated Roofs, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations:



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B4(2)	External fire spread
Comment:		On suitable substructures, the use of the products may enable a roof to be unrestricted under this Requirement. See section 2 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		The products will contribute to a roof satisfying this Requirement. See section 3 of this Certificate.
Regulation:	7(1)	Materials and workmanship
Comment:		The products are acceptable. See sections 8 and 9 of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)	Fitness and durability of materials and workmanship
Comment:		The use of the products satisfies the requirements of this Regulation. See sections 8 and 9 of this Certificate.
Regulation:	9	Building standards - construction
Standard:	2.8	Spread from neighbouring buildings
Comment:		When applied to a suitable substructure, the products may enable a roof to be unrestricted under clause 2.8.1 ⁽¹⁾⁽²⁾ of this Standard. See section 2 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The products will contribute to satisfying this Standard, with reference to clauses 3.10.1 ⁽¹⁾⁽²⁾ and 3.10.8 ⁽¹⁾⁽²⁾ . See section 3 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The products can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards - conversion
Comment:		All comments given for the products under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(1)(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)	The products are acceptable. See sections 8 and 9 of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		The use of the products will enable a roof to satisfy the requirements of this Regulation. See section 3 of this Certificate.
Regulation:	36(b)	External fire spread
Comment:		On a suitable substructure, the use of the products may enable a roof to be unrestricted under this Regulation. See section 2 of this Certificate.

Additional Information

NHBC Standards 2024

In the opinion of the BBA, Hambleside Danelaw GRP Valley Troughs for Slated Roofs, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapter 7.2 *Pitched roofs*.

Fulfilment of Requirements

The BBA has judged Hambleside Danelaw GRP Valley Troughs for Slated Roofs to be satisfactory for use as described in this Certificate. The products have been assessed for use as weatherproof junction where there are changes in direction or material in a slated roof structure.

ASSESSMENT

Product description and intended use

The Certificate holder provided the following description for the products under assessment. Hambleside Danelaw GRP Valley Troughs for Slated Roofs consist of glass fibre-reinforced polyester laminates in a range of profiles (see Figures 1 to 4).

The product codes are:

- SVT (Slate Valley Trough)
- SVTU (Slate Valley Trough)
- DVS/1 and DVS/2 (Dry Valley Troughs)
- SSVT (Scottish Slate Valley Trough)
- SDVT1 (Secret Dry Fix Valley Troughs).

The products are supplied in 3 m lengths. Dry Valley Troughs (DVS/1 and DVS/2) are also available in 2.4 m lengths and are produced to a flat profile.

The Secret Dry Fix Valley Troughs (SDVT1) are designed to be hidden when the roof is completed and are available in a length of 3 m and a width of 310 mm.

The products are finished in Anthracite Grey.

Figure 1 Slate Valley Troughs

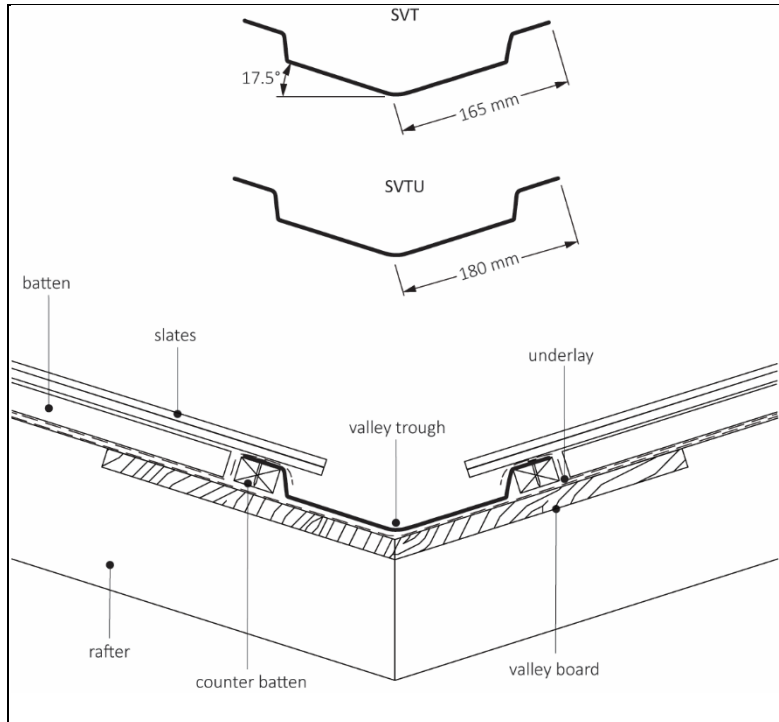


Figure 2 Dry Fix Slate Valley Troughs

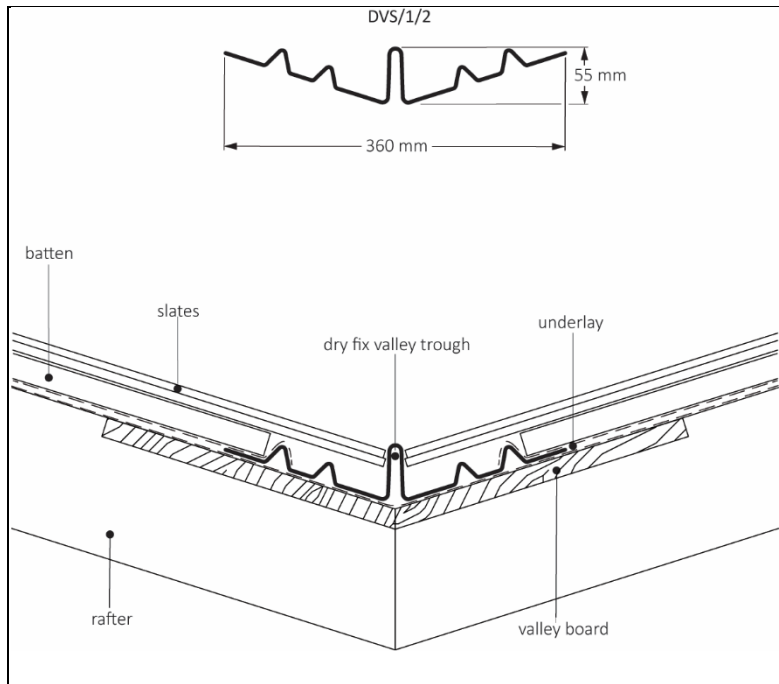


Figure 3 Scottish Slate Valley Troughs

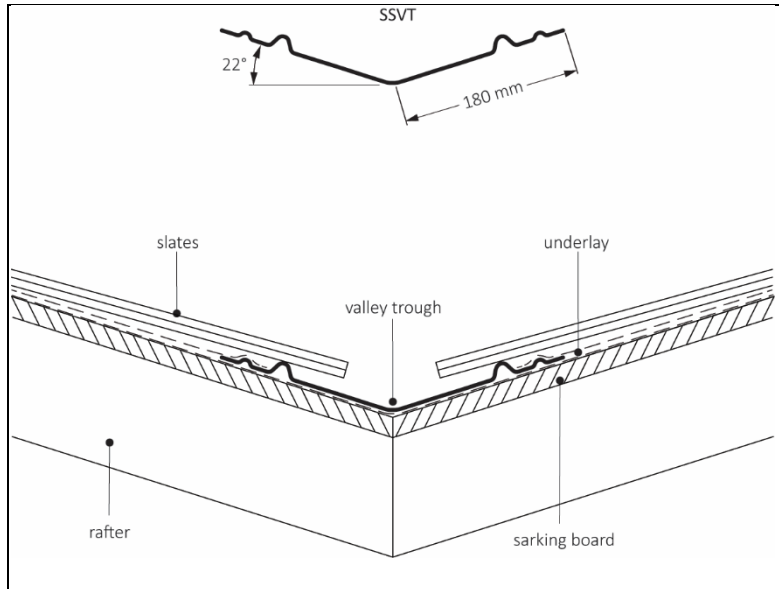
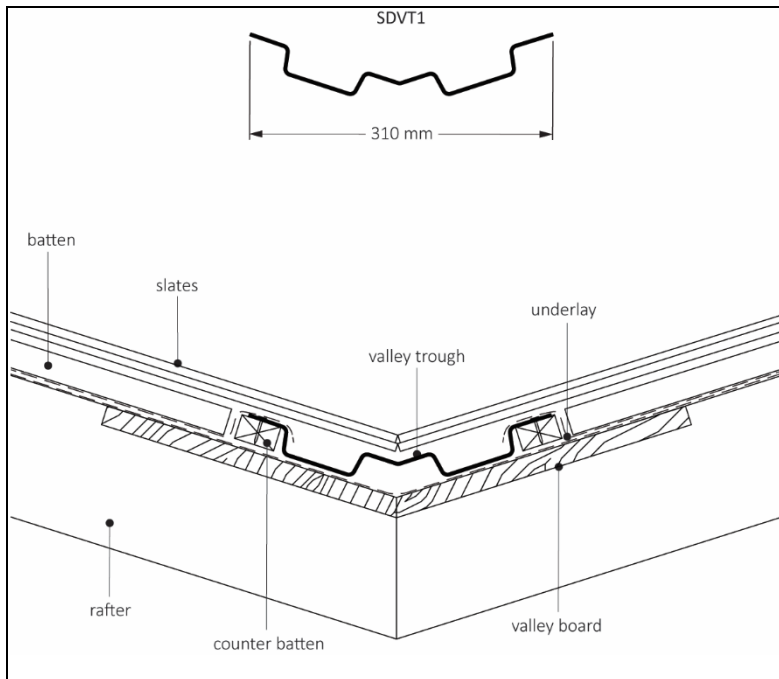


Figure 4 Secret Dry Fix Valley Trough



Definitions for products and applications inspected

Pitched roofs are defined for the purpose of this Certificate as those having a fall in excess of 1:6.

Product assessment – key factors

The products were assessed for the following key factors, and the outcome of the assessment is shown below. Conclusions relating to the Building Regulations apply to the whole of the UK unless otherwise stated.

1 Mechanical resistance and stability

Data were assessed for the following characteristics.

1.1 Strength and stability

1.1.1 Results of strength and stability tests are given in Table 1.

Table 1 Results of strength and stability tests

Product assessed	Assessment method	Requirement	Result
Hambleside Danelaw GRP sheet	Cross breaking strength to BS 2782-10 : Method 1005 : 1977 Control	Value achieved	
	Flexural strength		207 N·mm ⁻²
	Deflection at break		1.77 mm
	Barcol hardness to BS 2782-10 : Method 1001 : 1977 (1983) Control (smooth) tested at 23°C and 50% RH	Value achieved	47.2
	Hard body impact to MOAT 22 : 1988	No significant damage	Pass

1.1.2 On the basis of data assessed, Hambleside Danelaw GRP Valley Troughs for Slated Roofs will resist the normal loads and impacts associated with installation and use.

2 Safety in case of fire

Data were assessed for the following characteristics.

2.1 External fire spread

2.1.1 The result of an external fire spread test is given in Table 2.

Table 2 External fire spread test

Product assessed	Assessment method	Requirement	Result
18 mm OSB ⁽²⁾	Tested to DD CEN/TS 1187 : 2012, Test 4 and classified in accordance with BS EN 13501-5 : 2005 for pitches $\geq 10^\circ$	Value achieved	B _{ROOF(t4)}
Spun bonded polypropylene ⁽²⁾ GRP layer - representative related product			

(1) Test report reference R240184, issued by Attain RTC Limited, available from the Certificate holder on request.

(2) These components are outside the scope of this Certificate.

2.1.2 On the basis of data assessed, the products are unrestricted by the documents supporting the national Building Regulations with respect to proximity to a relevant boundary.

2.1.3 This classification can be affected by other components of the roof, eg insulation materials, substrates/decking and membranes. These constructions must therefore be evaluated by reference to the requirements of the documents supporting the relevant national Building Regulations and any consequent restrictions imposed by those documents, on a case-by-case basis.

2.2 Reaction to fire

2.2.1 The Certificate holder has not declared a reaction to fire classification for the products to BS EN 13501-1 : 2018.

2.2.2 Designers must refer to the relevant national Building Regulations and guidance for detailed conditions of use, particularly in respect of substrate fire performance, cavity barriers, service penetrations and combustibility limitations for other materials and components used in the overall construction.

3 Hygiene, health and the environment

Data were assessed for the following characteristics.

3.1 Weathertightness

3.1.1 The results of a weathertightness test is given in Table 3.

Table 3 Result of a weathertightness test

Product assessed	Assessment method	Requirement	Result
Hambleside Danelaw GRP sheet	Water penetration at laps to BBA internal test method	No leakage	Pass

3.1.2 On the basis of data assessed, Hambleside Danelaw GRP Valley Troughs, when completely sealed, will adequately resist the passage of moisture to the inside of the building and so satisfy the relevant requirements of the national Building Regulations.

4 Safety and accessibility in use

Not applicable.

5 Protection against noise

Not applicable.

6 Energy economy and heat retention

Not applicable.

7 Sustainable use of natural resources

Not applicable.

8 Durability

8.1 The potential mechanisms for degradation and the known performance characteristics of the materials in the products were assessed.

8.2 Specific test data were assessed, as given in Table 4.

Table 4 Results of durability tests

Product assessed	Assessment method	Requirement	Result
Hambleside Danelaw GRP sheet	Cross breaking strength to BS 2782-10 : Method 1005 : 1977 - Water boil for 2 hours to MOAT 9 : 1973	No significant loss of properties	Pass
	Cross breaking strength to BS 2782-10 : Method 1005 : 1977 - 30 days water soak to MOAT 9 : 1973	No significant loss of properties	Pass
	Barcol hardness to BS 2782-10 : Method 1001 : 1977 - Water boil for 2 hours to MOAT 9 : 1973	No significant loss of properties	Pass

8.3 Service life

Under normal service conditions, the products will have a life of at least 20 years, provided they are designed, installed and maintained in accordance with this Certificate and the Certificate holder's instructions.

PROCESS ASSESSMENT

Information provided by the Certificate holder was assessed for the following factors:

9 Design, installation, workmanship and maintenance

9.1 Design

9.1.1 The design process was assessed by the BBA and the following requirements apply in order to satisfy the performance specified in this Certificate.

9.1.2 The products must be designed in accordance with the relevant parts of BS 5534 : 2014, BS 8000-0 : 2014 and BS 8000-6 : 2023.

9.1.3 The troughs are manufactured with a pitch of 17.5°, but can be adapted by bending to accommodate roof pitches of between 17.5 and 60° with a maximum 20° pitch differential of adjacent roofs.

9.2 Installation

9.2.1 Installation instructions provided by the Certificate holder were assessed and judged to be appropriate and adequate.

9.2.2 Installation of Hambleside Danelaw GRP Valley Troughs for Slated Roofs must be in accordance with this Certificate, the Certificate holder's instructions and the relevant recommendations of BS 5534 : 2014, BS 8000-0 : 2014 and BS 8000-6 : 2023.

Procedure

9.2.3 The product must be fixed onto counter battens, and onto new or existing valley boards. Valley boards must be used for all valley details, either 6 mm continuous ply boards laid over the rafters and supported on timber noggins or 12 mm ply (or 19 mm softwood) set between the rafters supported on bearers.

9.2.4 The valley must first be lined longitudinally with BS 8747 : 2007 Type 1F or BBA-approved roofing underlay for the width of the valley boards, if a flashing material without self-adhesive backing is used.

9.2.5 Counter battens of the same depth as the slating battens must be fitted onto the valley boards over the underlay at an appropriate distance from the valley centre to accommodate the trough, and nailed through into the main rafters/trusses below.

9.2.6 The lengths of trough must be firmly pressed down onto the valley board and then nailed to the counter batten at a maximum of 500 mm centres, using clout head nails or nails of a quality acceptable in good roofing practice.

9.2.7 The underlay must then be laid and dressed over the counter batten. Slating battens must be fitted with the ends firmly located onto the valley boards, positioned close to the counter batten, and taking care not to damage the underlay. The underlay can then be laid over or under the trough. If laid over the trough, it must not extend beyond the outer water channel.

9.2.8 The fascia board must be cut to allow the trough to pass through and discharge into the gutter without flattening out. The end of the trough must be trimmed using a fine-toothed hacksaw, to the approximate centre line of the gutter. Alternatively, a soaker of minimum Code 4 lead or BBA/third party approved lead replacement flashing material may be fitted and dressed into the gutter.

9.2.9 The troughs must then be carefully fitted, starting at the foot of the valley, ensuring that they are located centrally on the valley boards, before nailing the sides into the counter battens at 500 mm centres maximum and allowing a 150 mm overlap when measured vertically.

9.2.10 At the head of the valley, a lead saddle (minimum Code 4) or BBA/third party approved lead replacement flashing material of sufficient length must be fixed to lap over the trough by the same length of lap required between the two valley trough units.

9.2.11 At dormers, a lead soaker must be used at the base of the valley to dress onto the adjacent slating. At sprocketed eaves or mansards, separate lengths of trough must be fitted above and below, with a lead saddle of sufficient lap length to link the two parts.

Slate Valley Troughs -Product codes SVT and SVTU

9.2.12 The slates must then be laid dry, the cut line marked and the slates removed before cutting. They can then be re-laid in position, and bedded onto mortar on the bonding strip, ensuring no blockage of the water channels behind the bedding line occurs.

Dry Fix Valley Troughs-Product codes DVS/1 and DVS/2

9.2.13 The slates must be laid in accordance with the manufacturer's instructions. Thick slates must be cut to the rake into the valley and abutted against the raised centre section. To avoid distortion, care must be taken not to force the slates too heavily against it.

Scottish Slate Valley Troughs - Product codes SSVT

9.2.14 The product is designed to comply with Scottish roofing practice, which is nailing slates directly onto sarking boards.

9.2.15 At the ridges, the product must be protected with a lead saddle (minimum Code 4) or BBA/third party approved lead replacement flashing material.

Secret Dry Fix Valley Trough - Product code SDVT1

9.2.16 To avoid small cuts of slate or double lap slates occurring that are difficult to fix, it is recommended that a slate and a half or wider slate is used.

Finishing

9.2.17 The roof slating must be carried out in accordance with the relevant parts of BS 5534 : 2014, BS 8000-0 : 2014 and BS 8000-6 : 2023.

9.3 Workmanship

Practicability of installation was assessed by the BBA, on the basis of the Certificate holder's information and site visits to witness installations in progress. To achieve the performance described in this Certificate, installation of the products must be carried out by roofers experienced with these types of products.

9.4 Maintenance and repair

9.4.1 Ongoing satisfactory performance of the products in use requires that they are suitably maintained. The guidance provided by the Certificate holder was assessed by the BBA and found to be appropriate and adequate. The following requirements apply to satisfy the performance assessed in this Certificate:

9.4.2 As the products are fully or partially confined and have suitable durability, maintenance is not required.

9.4.3 Damaged lengths can be replaced without having to remove adjacent lengths.

10 Manufacture

10.1 The production processes for the products have been assessed, and provide assurance that the quality controls are satisfactory according to the following factors:

10.1.1 The manufacturer has provided documented information on the materials, processes, testing and control factors.

10.1.2 The quality control operated over batches of incoming materials has been assessed and deemed appropriate and adequate.

10.1.3 The quality control procedures and product testing to be undertaken have been assessed and deemed appropriate and adequate.

10.1.4 The process for management of non-conformities has been assessed and deemed appropriate and adequate.

10.1.5 An audit of each production location was undertaken, and it was confirmed that the production process was in accordance with the documented process, and that equipment has been properly tested and calibrated.

†10.2 The BBA has undertaken to review the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

11 Delivery and site handling

11.1 The Certificate holder stated that the products are delivered to site in packs of 5 or 10 units bearing the product code, application instructions, size and the BBA logo incorporating the number of this Certificate.

11.2 Delivery and site handling must be performed in accordance with the Certificate holder's instructions and this Certificate, including:

11.2.1 The packs must be stored flat or on end, on a smooth, clean, dry surface, under cover and protected from sunlight.

Supporting information in this Annex is relevant to the products but has not formed part of the material assessed for the Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

Management Systems Certification for production

The management system of the manufacturer has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2015 by BSI (Certificate FM 23063).

Bibliography

BS 2782-10 : Method 1001 : 1977 *Methods of testing plastics. Glass reinforced plastics. Measurement of hardness by means of a Barcol impressor*

BS 2782-10 : Method 1005 : 1977 *Methods of testing Plastics - Part 10: Glass reinforced plastics - Method 1005: Determination of flexural properties. Three-point method*

BS 5534 : 2014 *Slating and tiling for pitched roofs and vertical cladding. Code of practice*

BS 8000-0 : 2014 *Workmanship on construction sites. Introduction and general principles*

BS 8000-6 : 2023 *Workmanship on construction sites. Slating and tiling of roofs and walls. Code of practice*

BS 8747 : 2007 *Reinforced bitumen membranes (RBMs) for roofing. Guide to selection and specification*

BS EN 13501-1 : 2018 *Fire classification of construction products and building elements. Part 1: Classification using data from reaction to fire tests*

BS EN 13501-5 : 2005 *Fire classification of construction products and building elements - Part 5: Classification using data from external fire exposure to roofs tests*

BS EN ISO 9001 : 2015 *International Standard for Quality Management Systems*

CEN/TS 1187 : 2012 *Test methods for external fire exposure to roofs*

MOAT 9 : 1973 *Directive for the Assessment of Products in Glass-Reinforced Polyester for use in Building.*

MOAT 22 : 1988 *UEAtc Technical Guide for the Assessment of Non-Reinforced, Reinforced and/or Backed Roof Waterproofing Systems made of EPDM*

Conditions of Certificate

Conditions

1 This Certificate:

- relates only to the product that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

3 This Certificate will be displayed on the BBA website, and the Certificate Holder is entitled to use the Certificate and Certificate logo, provided that the product and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product or any other product
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product
- actual installations of the product, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to UKCA marking and CE marking.

6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product which is contained or referred to in this Certificate is the minimum required to be met when the product is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

British Board of Agrément

1st Floor, Building 3, Hatters Lane
Croxley Park, Watford
Herts WD18 8YG

©2024

tel: 01923 665300
clientservices@bbacerts.co.uk
www.bbacerts.co.uk